



# ISABELLENHÜTTE

Datum

22.01.18

## Solderability of ISA-Weld<sup>®</sup> Shunts and ISA-Plan<sup>®</sup> Shunts

In the original packaging condition (Plastic bag, filled with nitrogen) we guarantee a solderability of the shunts for two years.

We guarantee also a solderability for two years when the opened reel is stored in a nitrogen-purged chamber for MSL components (S30°C/10% RH)

After opening the original packaging we guarantee the solderability and processability for 12 months (MSL=2) at following storing conditions according to J-STD-033C:

Temperature:  $\leq 30^{\circ}\text{C}$   
Relative humidity:  $\leq 60\%$

Mit freundlichen Grüßen

**ISABELLENHÜTTE**  
**Heusler GmbH & Co. KG**

**ISABELLENHÜTTE**

**Heusler GmbH & Co. KG**

Postfach 14 53 / 35664 Dillenburg  
Eibacher Weg 3-5 / 35683 Dillenburg  
Tel. (02771 / 934 - 0)  
Fax (02771 / 2 30 30)


Development Components

  
Signature

  
Date

Quality Management

  
Signature

  
Date